

**Garant**
**CNMG 160616, Grade: HB7120-1**


### Order data

Order number	250338 HB7120-1
GTIN	4045197927996
Item class	21G

### Description

CNMG 160616 HB7120-1 Grade: HB7120-1  
 Chip breaker: VG  
 Cutting depth  $a_p$ : 1.5 - 6 mm  
 Feed  $f$ : 0.25 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 240 m/min

### Technical description

Cutting depth $a_p$	1.5 - 6 mm
Cutting speed $v_c$ main application	70 - 240 m/min
Chip breaker	VG
Feed $f$	0.25 - 0.6 mm/rev.
Cutting conditions	continuous
Grade	HB7120-1
Corner radius	1.6 mm

Main application	M
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 160616
Number of changes/inserts	4
Type of product	Indexable insert for turning